## What Is Claimed Is:

- 1. A multi-filament for mohair-like pile fabric comprising synthetic fibers of single fiber fineness 3 to 30 denier, total fineness 100 to 750 denier and having twist frequency of 150 T/m or less.
- 2. The multi-filament according to claim 1, containing at least 50 wt% of fibers of flat cross-section of flat ratio 2 to 25 expressed by the ratio L/W of the length L of the long axis and the length W of the short axis of the fiber cross-section.
- 3. The multi-filament for mohair-like pile fabric according to claim 1. Coated with an oily agent having convergence-inducing properties.
- 4. The multi-filament for mohair-like pile fabric according to claim 1, which is non-twist filament having essentially non-twist.
- 5. The multi-filament for mohair-like pile fabric according to claim 1, comprising acrylic-based synthetic fibers.
- 6. A mohair-like pile fabric, wherein the pile is formed by knitting a multi-filament according to any of claims 1 to 5.

7. The pile fabric according to claim 6 wherein the fibers constituting the pile have essentially no crimp and whose pile length is in the range 5 to 100 mm.

8. A pile product using a pile fabric according to claim 6 or 7.

- 9. A method of manufacturing a mohair-like pile fabric by subjecting multi-filament comprising synthetic resin to twisting with a twist frequency of 150 T/m or less, and producing pile fabric of pile length 5 mm to 100 mm by knitting processing of this multi-filament.
- 10. The method of manufacturing pile fabric according to claim 9 wherein the knitting texture in the knitting processing is double stitch.
- 11. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament is non-twist filament that has essentially not been twisted.
- 12. The method of manufacturing pile fabric according to claim 9. Wherein the single fiber fineness of the multifilament is 3 to 30 denier and the total fineness is 100 to 750 denier.
- 13. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament is coated with oily agent having convergence-inducing properties.

- 14. The method of manufacturing pile fabric according to claim 9, wherein the multi-filament comprises acrylic-based synthetic fibers.
- 15. A method of manufacturing mohair-like pile fabric, wherein a curl shape is conferred on the fibers constituting the pile of the pile fabric manufactured by a method according to claim 9 by further employing a hot brush and/or rotary tumbler dryer.